

CONTROLLED DOCUMENT

REF EX-92634

SHOP COPY

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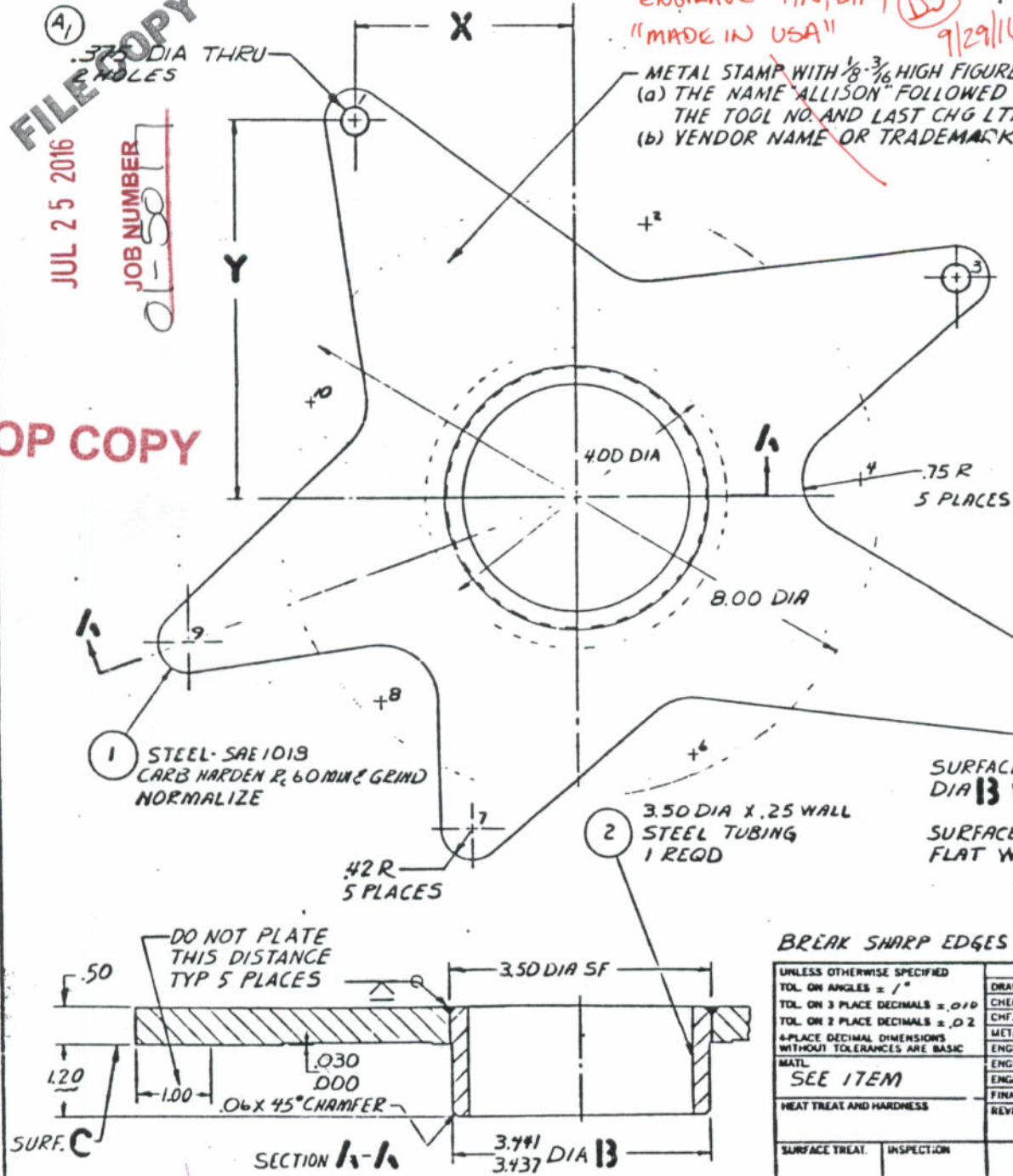
JUL 25 2016

JOB NUMBER

01-50

ENGRAVE T/N, G/N, "MADE IN USA" 9/29/16

METAL STAMP WITH $\frac{1}{8}$ - $\frac{3}{16}$ HIGH FIGURES
(a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NO. AND LAST CHG LTR
(b) VENDOR NAME OR TRADEMARK



BRIGHT NICKEL PLATE ITEMS 1 AND 2 (EXCEPT DIA B) AND FIVE PLACES ON SURFACE C AS SHOWN PER MIL-STD-808, FINISH NO. P-102 (REF DD-N-290, TYPE II BRIGHT FINISH) DIM. MUST BE MET AFTER PLATING. PLATING THICKNESS TO BE .00065 MIN COPPER AND .0006 MIN NICKEL.

SURFACE C MUST BE SQUARE WITH DIA B WITHIN .005 TIR
SURFACE C OUTSIDE 8.00 DIA MUST BE FLAT WITHIN .0005 TOTAL

BREAK SHARP EDGES .020 VOS

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES = 1° TOL. ON 3 PLACE DECIMALS = .010 TOL. ON 2 PLACE DECIMALS = .02 4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		APPROVALS DRAWN BY SPEARS/HMS 10 FEB 72 CHECKED BY M/R M 29 FEB 72 CHG. DR. POWER/SP 29 FEB 72 METALLURGY ENGR. 1 L M CHERRY ENGR. 2 ENGR. 3 R J R FINAL R J R REVIEW APPROVAL		DATE	
MATERIAL SEE ITEM		HEAT TREAT AND HARDNESS		TITLE ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA FIXTURE-CHECKING, COMP R MTG INSERTS (GEARBOX)	
SURFACE TREAT.		INSPECTION		MODEL (FIRST USED) 250 SIZE CODE IDENT C 73342 SCALE 1/1	
				APPLICATION: SEE SEPARATE PARTS LIST DWG. NO. 6872880 SHEET 1 OF 1	

6872880